

(57) Abstract: A self contained field sampling system for measuring engine exhaust emissions includes a mini-dilution tunnel adapted for the collection of proportional samples of emissions to be analyzed, an engine air intake flow measurement instrument, a system controller and data acquisition system, and an optionally portable generator to provide electrical power. Several probes withdraw dilute and undiluted exhaust for emission analysis. Various engine emissions may be isolated. As well, engine emissions mass rate may be calculated by reference to engine RPM, inlet flow rate, exhaust temperature and emissions output rate.



For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

EMISSION SAMPLING APPARATUS AND METHOD

BACKGROUND OF THE INVENTION

5 **Field of the Invention**

The present invention relates to engine emission sampling for emissions characterization, emissions control technology verification , vehicle maintenance and other purposes. In particular, the invention pertains to a self-contained transportable unit for sampling exhaust emissions from vehicles and other sources
10 both mobile and stationary.

Description of the Prior Art

Current environmental requirements often require investigators to conduct representative exhaust emissions data from motor vehicles and other emissions-
15 generating sources such as remote power generating plants and the like. Often, such testing is done at locations which are remote from a testing lab. This requires a readily portable sampling and analysis system. This equipment must effectively provide the same results as laboratory equipment consisting of a metered proportional volume sampling system and analysis system. The vehicle
20 chassis dynamometer system found in a conventional emissions lab, is replaced by simply operating the vehicle under operational loads. The vehicle emissions then have to be measured to determine mass emission rates as per the laboratory system.

25 It is desirable to provide a portable system that has the capability to conduct the field testing as noted above. Therefore there is a need for a portable sampling system for the continuous measurement of exhaust emissions in a self-contained unit which may be attached to a vehicle for on-road testing or to any other emissions source.

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Within the prior art, there are disclosed various systems for field sampling of

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exhaust emissions. For example, U.S. 4,586,367 by Louis et al., discloses an apparatus for measuring the particulate and/or gaseous content of exhaust emissions. The apparatus connects to a vehicle tailpipe and directs a portion of the affluent into a dilution chamber, downstream of which emissions contents are measured. U.S. 5,090,258 to Yamaski et al., discloses an analyzer which samples a portion of engine exhaust emission.

U.S. 5,410,907 to Ström et al., discloses an engine exhaust pipe sampler for measuring engine exhaust gases. The gases are directed into a dilution tunnel which directs a portion of the diluted exhaust gas into various analyzers. A central processor measures fuel flow and carries out various analyses.

U.S. 6,085,582 by Tripathi, et al. discloses an apparatus for measuring vehicle exhaust mass emissions comprising an exhaust inlet for collecting vehicle exhaust, a dilution air inlet connected with exhaust inlet to provide a diluted vehicle exhaust. A first analyzer which measures concentration of undiluted exhaust, a second analyzer which measures concentration of diluted exhaust, a meter which measures flow rate of dilute exhaust and a computer.

A particular requirement in this field is to provide for accurate measurement of emissions notwithstanding great variations in exhaust outflow. For example, a typical vehicle may vary greatly in its emissions between its idle phase, cruising, and acceleration or other heavy load modes of operation. Similarly, point emission sources such as generators can similarly vary in their emissions outflow. It is thus desirable to provide for a highly accurate means for measurement exhaust emissions, whilst still providing a readily transportable unit.

Potential applications for an emissions sampling apparatus and method of the general type characterized by this invention, includes a wide variety of exhaust emissions from both mobile sources and stationary sources. Mobile sources includes on and off road and non-road mobile sources, such as rail locomotives,

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boats, airplanes and equipment for use in construction, industrial, agricultural, mining and marine applications. Stationary sources includes electricity generators, power turbines and industrial equipment. Further, emissions may be sampled from a variety of gas, diesel or alternative-fuelled internal combustion engines as well as fuel cell technologies and micro turbines. The above listing is intended only to be representative of various applications, and not limiting of the invention in any respect.

SUMMARY OF THE INVENTION

According to one aspect of the present invention, there is provided a self contained field sampling system unit comprising an emissions dilution chamber which can be characterized as a mini-dilution tunnel, adapted for the collection of proportional samples of emissions to be analyzed, an emissions analyzer for regulated emissions, an air flow measurement instrument, a computer and data acquisition system, and a portable generator to provide electrical power.

The present invention may be used to replace the standard proportional volume sampling system (referred to as the CVS) normally found in vehicle exhaust emissions testing laboratories and light duty vehicle inspection and maintenance (I/M) emissions stations. In combination with a portable dynamometer and analysis bench, a complete portable exhaust emissions system may be provided. This portability provides the flexibility for testing engines in a variety of non-conventional locations, including remote road side locations.

For non-road applications such as locomotives and marine vessels, the system is preferably placed "on board" in proximity to the engine, with a probe mounted to the exhaust stack for sampling exhaust emissions during operation of the engine. Engine data such as fuel consumption is obtained from onboard instrumentation or the installation of the pertinent meters in order to determine mass emissions.

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In one aspect, the invention consists of a system for sampling engine exhaust emissions, comprising an inlet pipe for receiving an emission sample; a dilution tunnel; emissions analyzing means downstream of said tunnel; and control means for controlling operation of said system. The invention is characterized over the art by engine air inlet measuring means for measuring air inlet flow rate into said engine, the inlet measuring means being in operative communication with said control means; and dilution air volume flow rate control means for controlling dilution of said exhaust within the dilution tunnel in proportion to said engine air intake flow rate. Preferably, the engine air inlet measuring means comprises laminar flow elements. The apparatus is preferably housed in a convenient housing or is otherwise transportable to a remote location.

Multiple dilution tunnels may be provided.

The invention may further include a plurality of sampling probes within said dilution tunnel for withdrawing controlled volumes of diluted engine exhaust.

Further, the control means is preferably arranged for controlling the flow rate of dilution gas in inverse proportion to the ratio of engine air inlet flow rate and the engine inlet air flow rate at engine idle.

The control means preferably includes means for integrating data over an engine cycle ranging from idle to full engine load. The data may include emissions mass number or average emissions mass rate, engine air inlet flow rate, exhaust temperature, and engine RPM.

The invention may further include a sampling probe upstream of said dilution tunnel for withdrawing a controlled sample of undiluted engine exhaust.

The system is intended to include means for collecting and concentrating a plurality of emission samples for measuring specific emissions selected from one

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or more of:

THC;
CO;
NO_x;
CO₂;
aldehydes;
ketones;
semi-volatile organic compounds;
hydrocarbon compounds;
volatile organic compounds;
carbonyls;
PAH; and
n-PAH.

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The system may also include means for performing modal analysis on said engine exhaust, including providing a continuous emission monitor connected to one of said probes linked to said controller and calculating in said controller an emissions mass rate per second or an integrated emissions rate.

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In another aspect, the invention consists of a method for measuring engine emissions comprising the steps of:

drawing a portion of engine exhaust into a dilution tunnel;
diluting said exhaust with a measured flow rate of a dilution gas; and
withdrawing a portion of said diluted exhaust for sampling. The

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invention is characterized over the art by the steps of:

measuring air intake flow rate; and
controlling said dilution gas flow rate in proportion to said engine air intake flow rate.

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The invention may also comprise:

measuring engine air intake flow at engine idle;

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controlling said dilution gas as an inverse ratio of the engine intake flow rate at the time of test and at engine idle

5 The invention may also comprise sampling diluted and optionally also undiluted exhaust with a plurality of probes each having an inlet within said dilution tunnel and delivering diluted exhaust samples to a plurality of sampling media for concentrating selected emission components.

BRIEF DESCRIPTION OF THE DRAWINGS

10 Figure 1 is a schematic illustration of the logic control system of the present invention.

Figure 2 is a schematic illustration of the present invention.

15 Figure 3 schematically illustrates several of the components of the invention.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

20 In a preferred embodiment of the invention, seen schematically at Figures 1 and 2, the sampling system 10 is a self contained unit consisting in general terms of an exhaust dilution chamber 20 or tunnel for the collection of proportional samples, an emissions analyzer 30 for regulated emissions, an air flow measurement instrument 40, a computer and data acquisition system 50 and optionally a portable generator to provide electrical power 60. The system may be housed in one or more convenient housings, represented schematically by dotted line 59.

25 The elongate dilution chamber or tunnel 20 is for combining vehicle exhaust with ambient air at a constant flow rate, in which the flow rate is controlled by a combination of a fixed orifice plate 22 and a fixed flow rate pump 24. The dilution tunnel 20 comprises a two inch diameter stainless steel pipe. The pump 24
30 corresponding with the dilution chamber 20 in turn may be controlled by the system control computer 50 to provide a constant flow rate of the exhaust through the

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plate 22. The tunnel 20 receives a portion of the raw exhaust being emitted through the vehicles tailpipe through a probe 15 including sampling line 16 that has been placed into a exhaust tailpipe of the vehicle, generally indicated by reference numeral 11, the raw exhaust being produced from a vehicle engine 12.

5 The probe 15 comprises a 1/4 inch stainless steel tube with a 90° elbow resulting in the opening facing directly upstream into the exhaust stream flow.

A relatively small portion of the raw exhaust is drawn into the sampling line 16 of the probe 15. The sampled portion is passed through a temperature controlled line 17 controlled by a temperature controller 18 and into the dilution tunnel 20.

10 Positioned upstream of the orifice plate 22 is a mixing tee generally indicated by numeral 27 where dilution air is pumped into the stream of raw exhaust that is drawn into the tunnel from the probe in the tailpipe 11. The dilution air provided to the tunnel may be controlled through a proportional solenoid valve 28 connected

15 to a fixed flow rate pump 29 which draws in ambient air to be transferred through to the tunnel. The dilution air volume flow rate is controlled by the proportional solenoid valve 28 is connected to the system control computer 50 and updated every second. The dilution air flow rate is measured by LFE 42. The instantaneous volume flow rate is inversely proportional to the ratio of the engine

20 air inlet volume flow rate at that time and the engine inlet air flow rate at idle.

The tunnel 20 exhausts the bulk of the bases through outlet line 32. Within line 32 are provided a particulate filter 34 and a mass flow controller 36.

25 Maximum dilution within the dilution tunnel occurs at engine idle. The total dilute exhaust rate flow and the dilution air are controlled by the system computer through a mass air flow controller and the proportional solenoid valve respectively. The raw exhaust flow into the dilution tunnel and the dilution ratio can be set by adjusting these two components.

30 Another form of measurement used in the present invention is to use laminar flow

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elements (LFE) which provide for the precise and accurate measurement of air flow using a pressure differential across a matrix which ensures that the air flow is laminar. The pressure differential across the matrix results in an airflow volume over time. As such an LFE 40 can be used for the measurement of the engine air inlet and the dilution air pumped to the mixing tee. Differential pressure transducers 41 record the pressure differences across the LFE matrices. Additionally, thermocouples may be used to record the exhaust stream and the dilution air temperatures.

At a predetermined position within the tunnel or chamber 20, for example, a distance equal to ten times the orifice diameter, from the orifice plate 22, a plurality of sampling probes 70, 72, 74 respectively is positioned such that the opening of each probe faces into the flow of the dilute stream exhaust. The probes 70, 72, 74 located in the tunnel include a series of tube-type sampling probes, i.e., three, ¼ inch stainless steel tube sampling probes. Connected to the probes 70, 72, 74 are mass flow controllers, 80, 82, 84 respectively which in turn are connected to low flow rate pumps 91, 93, 95. Samples of dilute exhaust are therefore able to be drawn from the tunnel 20 into and through the probes 70, 72, 74 using low flow rate pumps 91, 93, 95 that are controlled by mass flow controllers 80, 82, 84, which in turn are controlled by the system control computer 50. Each probe delivers its emission samples to a corresponding analyzer, shown in Figure 2 as sampling media 90, 92, 94 respectively. One or more of the sampling media may be linked to one or more analyzers, which in turn deliver emissions component data to the controller 50.

The dilute exhaust, which is directed to a sample media holder for the determination of an average sample over a prescribed cycle or engine operation. The system has the capability to collect simultaneous various emission components including THC, CO, NO_x, CO₂ using a Tedlar (TM) bag, aldehydes and ketones with a 2, 4-DNPH prepared cartridge, semi-volatile organic compounds using a Tenax (TM) cartridge, and light hydrocarbon compounds using

a second Tedlar bag. Polyurethane foam plugs within a canister may be used in place of one of the other sample media listed above if PAH and n-PAH are required.

5 After completion of sampling, the sample media may be removed for analyses. Modal analyses may be determined for a host of compounds by means of a continuous emissions monitor (CM) connected to one of the dilution tunnel probes. The output from the CM may be connected to the system computer for continuous data collection and data processing at the conclusion of the tests or in real time.
10 The host computer will calculate the emissions mass rate per second or will determine an integrated emissions rate.

Particulate mass is preferably determined gravimetrically using 70 mm filters. A filter holder is located at the outlet of the dilution tunnel in order to ensure that the
15 entire volume of dilute exhaust passes through the filter.

The sampling system is provided with a control system 50, for example as a system control computer, which is adapted to allow a user to input instructions and to receive output from the system. The system control computer 50 allows for the
20 receiving and recording of data from the sensors, and to control the various functions, for example controlling the mass flow rate of the dilute samples, based on an adjustable parameter in the controlling software.

The computer-driven system controller 50 may record on a continuous basis
25 engine air inlet volume, exhaust temperature, engine RPM, and engine torque may also be input. For this purpose, engine air inlet volume is preferably measured using a laminar flow element (or a series of hot wire anemometers) exhaust temperatures measured via a thermocouple. Engine RPM is preferably measured by way of a Hall Effect sensor. The data from these inputs may be used for data
30 acceptance and verification by plotting the results after completion of identical cycles to verify repeatability of speed and engine load analysis. The control

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system 50 may be programmed to record engine output data on a continuous basis or to record an average of the output data for a selected duration or engine cycle such as a running of the engine between an idle speed to full power output.

5 The pressure transducers used for the measurement of barometric pressure and the air flow through the laminar flow elements provide the system with the capability to operate in higher altitudes by compensating for the reduced air pressure.

10 In an example of a use of the system described above, the sampling system may be mounted on a vehicle with a portable generator to provide electrical power. A probe is mounted in the vehicle's exhaust pipe and connected to a heated sample line to draw the sample into the dilution tunnel. A mass air flow sensor is connected to the air inlet of the engine to record air flow rates. A thermocouple is
15 placed in the exhaust pipe to measure exhaust temperature and a Hall Effect sensor is connected to the engine for recording engine RPM. A portable computer is connected to the sample system, programmed to record all of the parameters noted above and to set and record the test system parameters, in particular to control the pressure transducers, mass flow controllers, laminar flow elements, and
20 proportional valves. The computer further calculates the emission mass rates per second for the various emission components measured by the system, or will calculate an integrated emissions rate.

25 Additionally, quick connects or the like may be located in the sampling line of any of the three probes to allow for the placement of various forms of sample media holders for analyzers 90, 92, 94 for non-regulated emissions including volatile and semi-volatile organic compounds, carbonyls, PAH (polycyclic aromatic hydrocarbons) and n-PAH (nitrated PAH) and other selected target compounds.

0 In an alternative embodiment, for a continuous measurement of the regulated exhaust emissions, a separate sample is drawn from the tunnel using a fourth

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sample probe 100 (as illustrated in Figure 3). The sample is directed to a self contained exhaust emissions analyzer 102. Using the continuously recorded emissions analyzer data, engine air inlet volume, exhaust temperature, and engine RPM , the emissions mass rate is determined for each second of operation. Integrating this data over the cycle provides a mass emissions number or average emissions mass rate.

For reasons of simplicity, the air flow through the field sampling system will be described in sequence as it is produced and measured from a vehicle under a load.

The air flow drawn through the engine 12 under test may first be measured from a LFE engine inlet air measure, which may be directly linked to the system control computer. As the engine produces exhaust, and the raw exhaust exits through the vehicle's tailpipe 11 or pipes, a portion of the exhaust is drawn through a probe 15 or the like (i.e. sampling line 16) through which the raw exhaust passes through a temperature controlled line 17 to the dilution tunnel or emissions dilution chamber 20 for analysis.

If desired, a portion of the raw exhaust may be drawn from the sampling line prior to the temperature controlled portion of the sampling line for analyzation or measurement, from which the data may be transferred to the system control computer.

As the air flow containing the exhaust enters into the dilution chamber or tunnel for sample collection, ambient dilution air passes through an LFE component for flow rate measurement and subsequently into a mixing tee coupled dilution to the tunnel 20 upstream of a plate, including a plurality of orifices having a predetermined orifice size. As the air flow passes through the chamber drawn by suitable means ; i.e., such as a fixed flow rate pump, a portion of the stream of diluted raw exhaust is drawn into the series of probes located within the tunnel or

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chamber downstream of the orifice plate. The probes, controlled by mass flow controllers and suitable pump means, draw a portion of the stream to be analyzed by suitable analyzers, for example analyzers 1 through 3.

5 The system operates on a principle of partial flow whereby a small volume of the raw exhaust from the source engine is drawn into the dilution tunnel 20 for mixing with a controlled volume of ambient air. Proportional samples of a dilute sample exhaust are then collected for measurement of both regulated and non-regulated emissions, enabling an accurate and complete characterization of the emissions
10 emitted by the source engine.

The controller includes a software-driven processor comprising the process controls necessary for operation of the system to carry out transient testing while a vehicle or other test engine is being used under "in use" conditions. In addition,
15 the software contains engineering support programs to ensure that the system operates as designed and as contemplated doing field-testing. The software thus includes:

- a system to conduct static simulation testing for troubleshooting and system flow verification;
- 20 a system to carry out quality control techniques for the verification of sample system dilution and sampling;
- a system for confirmation and adjustment of tunnel main flows to optimize the system for engine displacement;
- a system for compensation for changes in altitude;
- 25 a system for calculation of mass emissions; and
- the ability to accept incorporation of a second dilution tunnel 20 for increased dilute exhaust flow rates.

The logic control for the fixed sampling system will be described in sequence.

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The system control computer 50 provides input and output commands for the data

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collection and acquisition. The control system receives data from the LFE engine inlet air and the LFE dilution air, such as flow rates, temperature and pressure which is then stored and utilized by the controlling software. The raw exhaust emissions analyzer 30 may also be directly connected to the control system computer, which provides for the continuous measurement or analysis of the raw exhaust. With information based on the stored information from the LFE sources, the control system provides flow rate adjustment to the proportional solenoid valve which provides the ambient air flow to the dilution tunnel or chamber.

In addition, the control system regulates the mass flow controllers, and receives data in turn to control the pumps which draw the samples through the sampling lines associated with each controller.

Data received from the various sources may then be used to provide a user to perceive the exhaust emissions information, for example the emission concentrations, total dilute exhaust volume and other pertinent information.

A method of interest of using the embodiment shown at Figures 1 and 2 for measurement of vehicle exhaust emission components is to associate the system with a means for measuring other engine or vehicle performance parameters such as engine torque. With such a measurement in hand, emissions data in 2/BHp-hr may be determined. Torque may be measured by means of a portable dynamometer and analyses bench, to provide a complete portable exhaust emissions system. Such a system provides the flexibility for testing vehicles in a variety of non-conventional locations, and to replace the standard proportional volume sampling system (referred to as the CVS) normally found in vehicle exhaust emissions testing laboratories and light duty vehicle inspection and maintenance (I-M) emissions stations.

Although preferred embodiments of the invention have been described above, this invention is not limited to the particular parameters and features described in detail

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herein. It will be apparent to those skilled in the art that numerous modifications form part of the present invention insofar as they do not depart from the scope of the appended claims.

CLAIMS:

1. A system for sampling engine exhaust emissions, comprising an inlet pipe (15) for receiving an emission sample; a dilution tunnel (20); emissions analyzing means (80, 82, 84) downstream of said tunnel; and control means (50) for controlling operation of said system; characterized by:
engine air inlet measuring means (40) for measuring air inlet flow rate into said engine (12), said inlet measuring means being in operative communication with said control means; and dilution air volume flow rate control means (28) for controlling dilution of said exhaust within said dilution tunnel in proportion to said engine air intake flow rate.
2. A system as defined in claim 1, wherein said engine air inlet measuring means comprises laminar flow elements (40).
3. A system as defined in claim 1, further comprising a plurality of sampling probes within said dilution tunnel for withdrawing controlled volumes of diluted engine exhaust.
4. A system as defined in claim 1, wherein said control means is for controlling the flow rate of dilution gas in inverse proportion to the ratio of engine air inlet flow rate and the engine inlet air flow rate at engine idle.
5. A system as defined in claim 3, further comprising a plurality of pump means (91, 93, 95), to draw samples through said probe means (70, 72, 74).
6. A system as defined in claim 1, said control means further comprising means for integrating data over an engine cycle ranging from idle to full engine load, said data comprising emissions mass number or average emissions mass rate, engine air inlet flow rate, exhaust temperature, and engine RPM.

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7. A system as defined in claim 1, further comprising a sampling probe upstream of said dilution tunnel for withdrawing a controlled sample of undiluted engine exhaust.
8. A system as defined in claim 1, housed in a transportable housing (59).
9. A system as defined in any of claims 1 through 8 comprising means for collecting and concentrating a plurality of emission samples for measuring specific emissions selected from one or more of:

- THC;
- CO;
- NO_x;
- CO₂;
- aldehydes;
- ketones;
- semi-volatile organic compounds;
- hydrocarbon compounds;
- volatile organic compounds;
- carbonyls;
- PAH; and
- n-PAH.

10. A system as defined in any of claims 1 through 9, further comprising means for collecting and concentrating emission samples with sampling media selected from one or more of:

- Tedlar bag;
- 2, 4-DNPH prepared cartridge;
- Tenax cartridge; and

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polyurethane foam.

11. A system as defined in claim 3, further comprising means for performing modal analysis on said engine exhaust, including providing a continuous emission monitor connected to one of said probes linked to said controller and calculating in said controller an emissions mass rate per second or an integrated emissions rate.
12. A method for measuring engine emissions comprising the steps of:
 - drawing a portion of engine exhaust into a dilution tunnel (20);
 - diluting said exhaust with a measured flow rate of a dilution gas; and
 - withdrawing a portion of said diluted exhaust for sampling;characterized by:
 - measuring air intake flow rate; and
 - controlling said dilution gas flow rate in proportion to said engine air intake flow rate.
13. A method as defined in claim 12, further comprising:
 - measuring engine intake flow at engine idle;
 - controlling said dilution gas as an inverse ratio of the engine intake flow rate at the time of test and at engine idle
14. A method as defined in claim 12, further comprising sampling diluted exhaust with a plurality of probes each having an inlet within said dilution tunnel and delivering diluted exhaust samples to a plurality of filtration media for concentrating selected emission components.
15. A method as defined in claim 12, further comprising withdrawing a sample of undiluted engine exhaust upstream of said dilution tunnel.
16. A method as defined in claim 12, further comprising measuring emission

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components selected from one or more of:

THC;
CO;
NO_x;
CO₂;
aldehyde;
ketones;
semi-volatile organic compounds;
hydrocarbon compounds;
volatile organic compounds;
carbonyls;
PAY; and
n-PAY.

17. A method as defined in claim 12, further comprising measuring and recording parameters selected from one or more of: engine inlet air flow rate and volume, engine exhaust temperature, engine RPM, and engine torque.
18. A method as defined in claim 12, further comprising determining the emissions mass rate during operation of said engine by measuring, recording and analyzing over the course of an engine cycle from engine idle to full or substantially full engine load, the following data:

engine exhaust emissions;
engine air inlet flow rate;
exhaust temperature; and
engine RPM.

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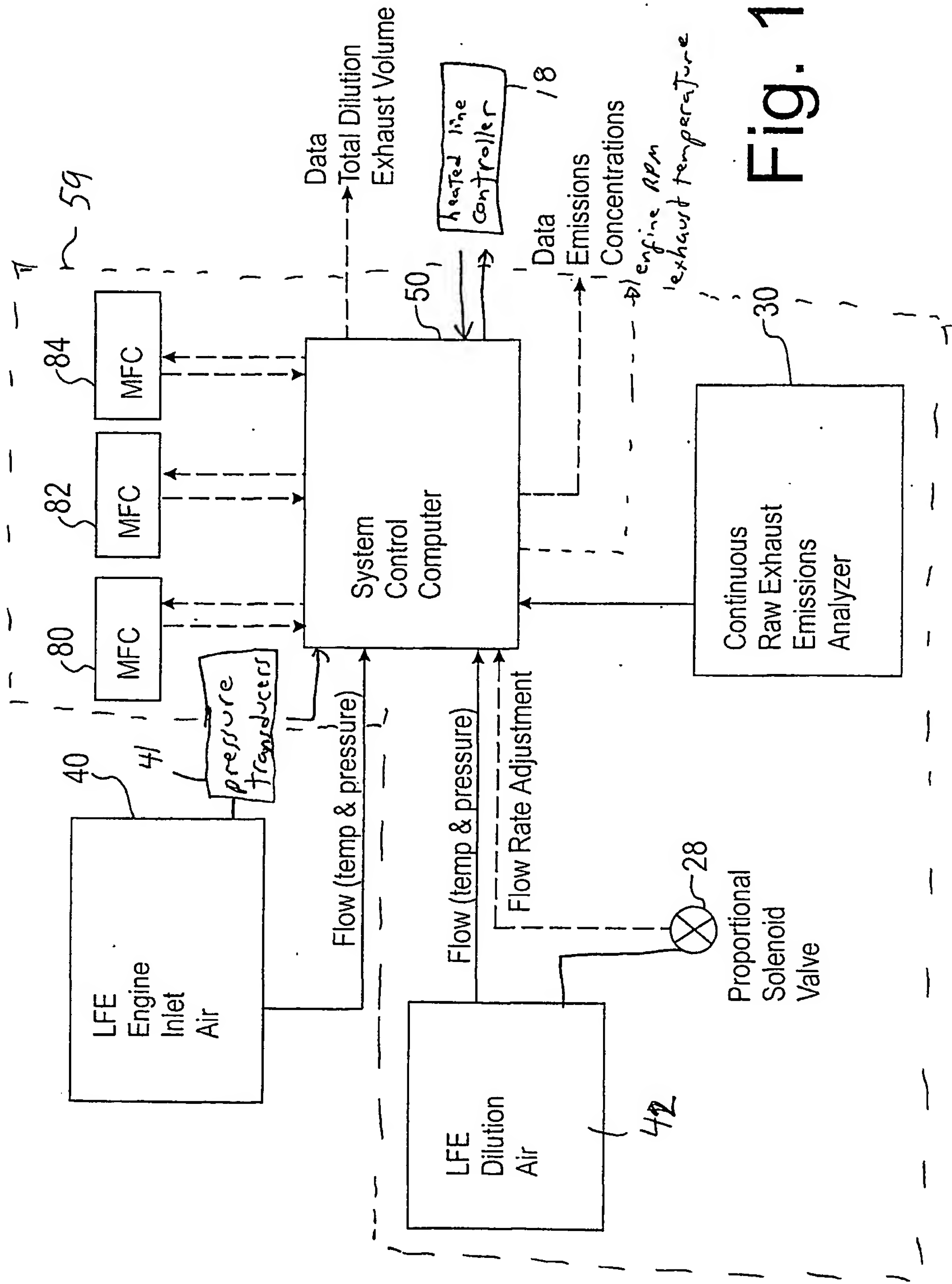


Fig. 1

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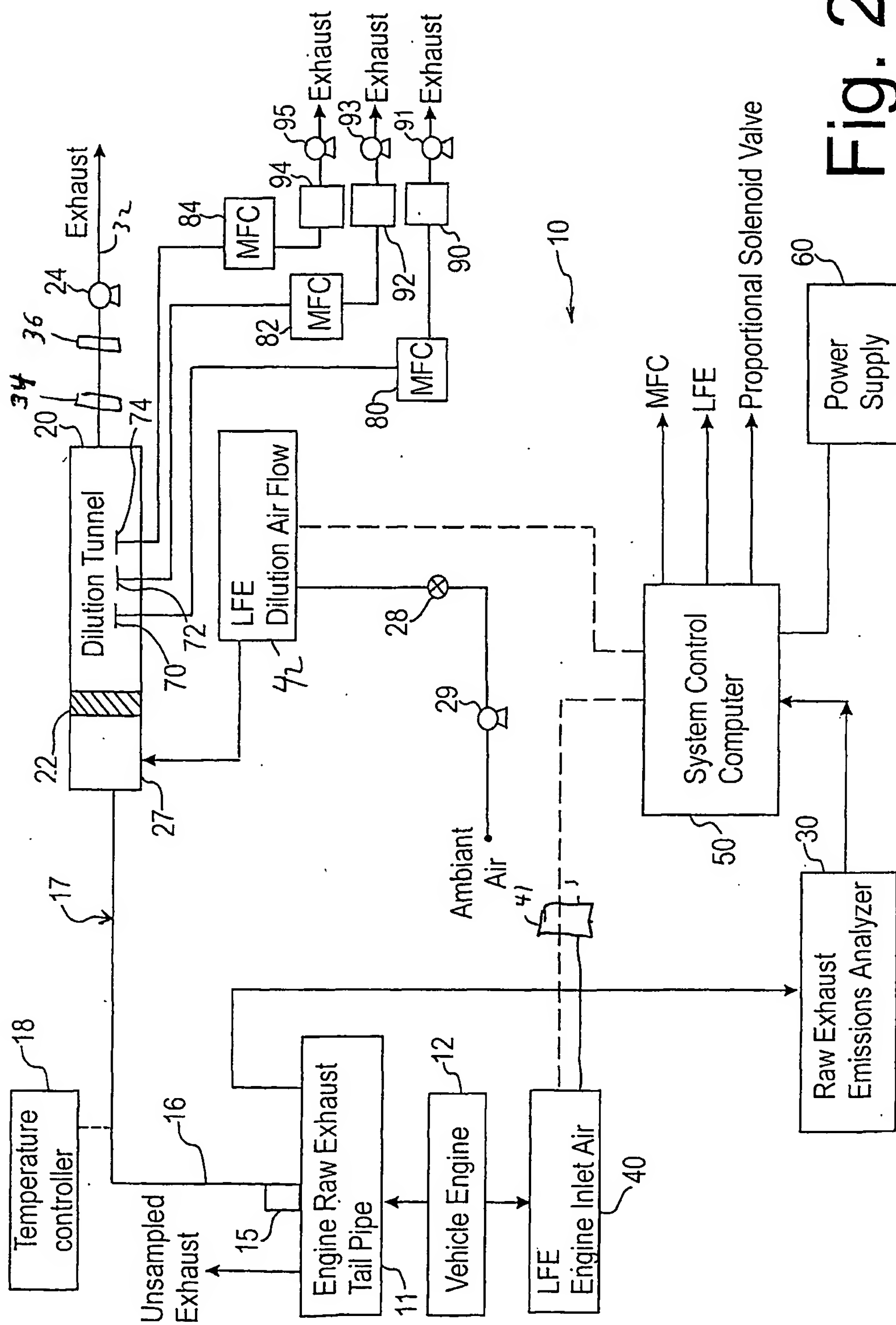
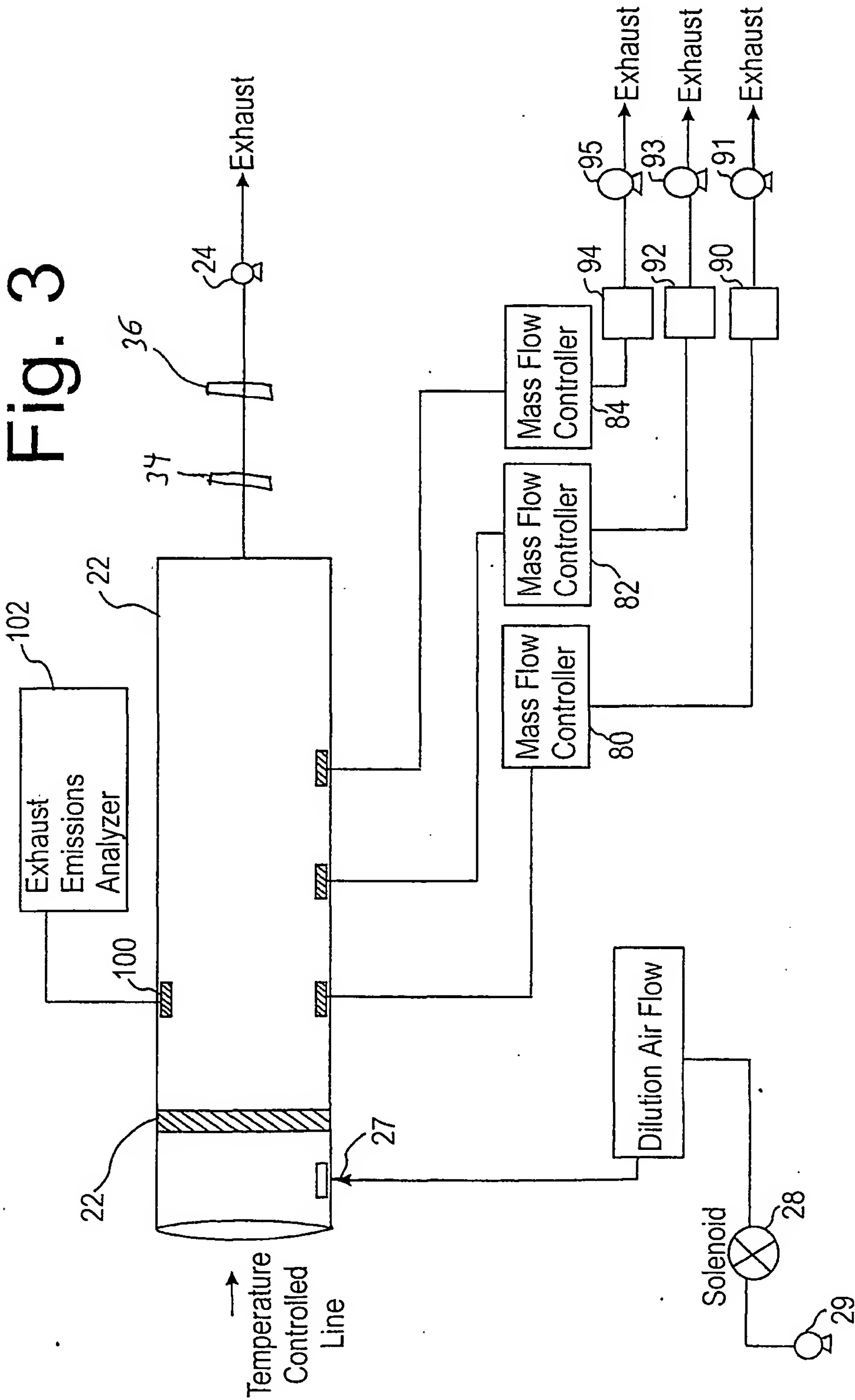


Fig. 2

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Fig. 3





— *before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments*

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INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER
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According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)
IPC 7 G01M G01N

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 5 129 257 A (CARDUNER KEITH R ET AL) 14 July 1992 (1992-07-14) column 2, line 45 - line 60 column 4, line 7 - line 23	1,2,4,6, 9
Y	---	3,5,7, 11,15
X	PATENT ABSTRACTS OF JAPAN vol. 1997, no. 10, 31 October 1997 (1997-10-31) & JP 09 145562 A (HINO MOTORS LTD), 6 June 1997 (1997-06-06) abstract; figure	12-14, 16-18
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Y	US 5 639 957 A (ZARCHY RICHARD R) 17 June 1997 (1997-06-17) column 1, line 31 - line 54; figures	11

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Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

* Special categories of cited documents :

- *A* document defining the general state of the art which is not considered to be of particular relevance
- *E* earlier document but published on or after the international filing date
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- *O* document referring to an oral disclosure, use, exhibition or other means
- *P* document published prior to the international filing date but later than the priority date claimed

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- *X* document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- *Y* document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- *G* document member of the same patent family

Date of the actual completion of the international search

13 February 2002

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INTERNATIONAL SEARCH REPORT

Inter. Patent Application No

PCT/CA 01/00746

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

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INTERNATIONAL SEARCH REPORT

Information on patent family members

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